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Summary : This handbook is a comprehensive guide to CNC programming, covering virtually all CNC programming subjects in exceptional detail. Both milling and turning topics are discussed, with nearly 1,000 illustrations, tables, formulas and actual examples.

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Only book on the market that I know of, that is suitable for cnc programmers and machinists. Covers a wide array of gcodes, still like the machinery handbook the book should be revised to make it suitable to new standards and new codes. Covers basic cartesian mapping to help you understand how to localise you parts with zero set.

CNC Programming Handbook: Smid, Peter: 9780831133474 ...

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