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3) 3510 (DECKEL
Dialog 11) 3520
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3530 (SIEMENS 840 D
SL) Operation: CNC
without control wheel:
Control: DECKEL
Contour 3 DECKEL
Dialog 11 HEIDENHAIN
TNC 320 SIEMENS 840
D SL: Speed: 40-4000
rpm: Feed rate: 2-3600
mm/min continuously
variable : Rapid feed:
4000 mm/min: Power:

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2.0/3.0 kW -
1430/2830 ...

FP3 A 2820 with CNC control

3590 (DECKEL Dialog
4) 3600 (HEIDENHAIN
TNC 320) 3610
(SIEMENS 840D SL)
Operation: CNC with
control wheel: Control:
DECKEL Dialog 4
HEIDENHAIN TNC 320
SIEMENS 840D SL:
Speed: 31.5-6300 rpm:
Feed rate: 2-3600
mm/min continuously

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variable: Rapid feed:
4000 mm/min: Power:
2.0/3.0 KW: Tail spindle

FP3 NC 2803-100 with CNC control

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my workshop from an
small Kao Fong with
Mach system to a
Deckel Fp3A with
Dialog 11. Deckel 11
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TNC 320) 3640
(SIEMENS 840 D SL)
Operation: CNC without
control wheel: Control:
DECKEL Dialog 11

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HEIDENHAIN TNC 320
SIEMENS 840 D SL:
Speed: 31.5-5000 rpm,
2-stage gearbox,
continuously variable
programming : Feed
rate: 2-6000 mm/min
continuously variable:
Rapid feed: 6000
mm/min: Power: 5.5
KW at ...

FP3 NC 2837 with CNC control

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Reliefwatch Dialog 11
and 12 are very
similar, that's right But
Dialog 112 is quite
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Mitsubishi had made
this controller before
Deckel and Maho
joined forces The 11th
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