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Other - Mori Seiki

A command for the manual/automatic simultaneous valid axis was issued from the automatic mode. The manual speed command was issued while the "tool length measurement 1" signal is ON. A

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travel command has been issued to an inclined axis whose base axis is in control axis synchronization across part systems. Remedy

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- 1) Mitutoyo Model ATK-F1000 Hardness Tester

Equipment List | Dynamic Precision Products, Inc

Anyway if this is a Fanuc, #8409 is the current tool H compensation number selected by tool life, at which point you can use that to read the length in the

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table by using #2200 or #11000 variables (compensation memory C parameter 6000 bit 3 = 0) So your H code in the macro call to measure the length would read H#[2200+#8409].

Parameter Setting For Tool Length Value - Practical Machinist

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I am having an issue with the turret. It is not clamping at 2 tool stations. The turret was taken off as the machine crashed. The turret was taken off and replaced and the tool stations that did not clamp changed (it started with problems at 9 and 10 then moved to 3

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and 4). I read one post that the O-ring on the mounting place caused this problem but the surface has been cleaned thoroughly.

Mori Seiki lathes > SL25-MC5 Turret problem

DMG Mori NHX4000 Gen3; Vertical Machining Centers. Mori Seiki DuraVertical 5100 with Lyndex Nikken 4 th /5 th Axis Rotary Table; Mori Seiki Duracenter 5a with Troyke 4 th /5 th Axis Rotary Table; Measuring Machines. Brown & Sharpe Global Image 555 CMM; Keyence IM-7020 Series Instant Measurement System; Keyence IM-6225 Series Instant Measurement ...

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